

FIG. 1

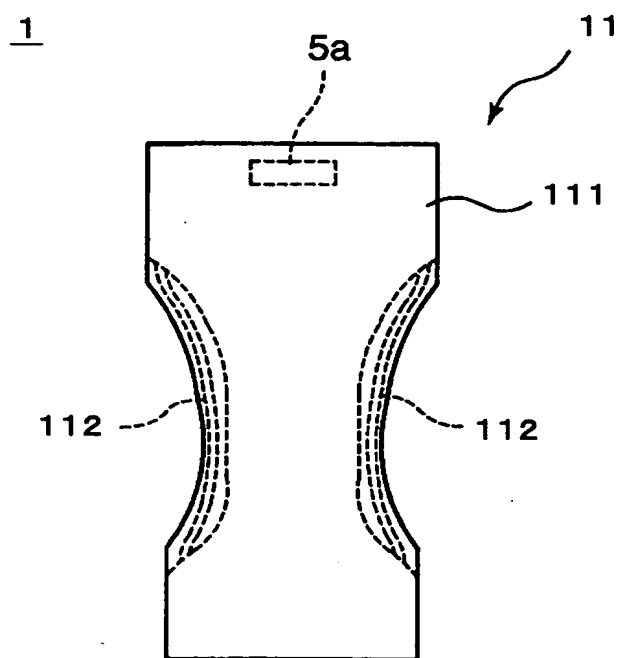
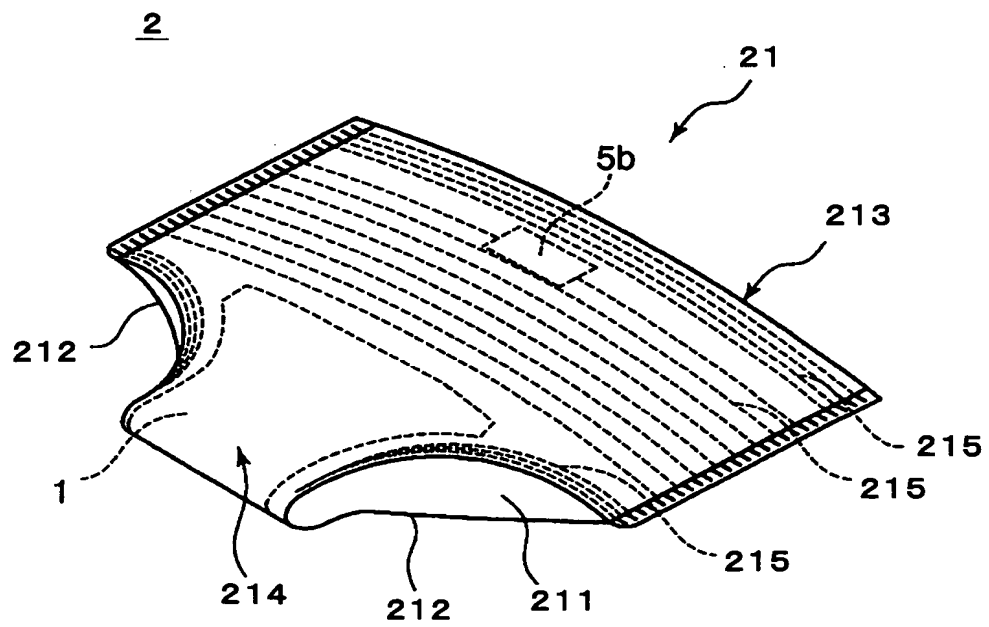


FIG. 2



*FIG. 3*

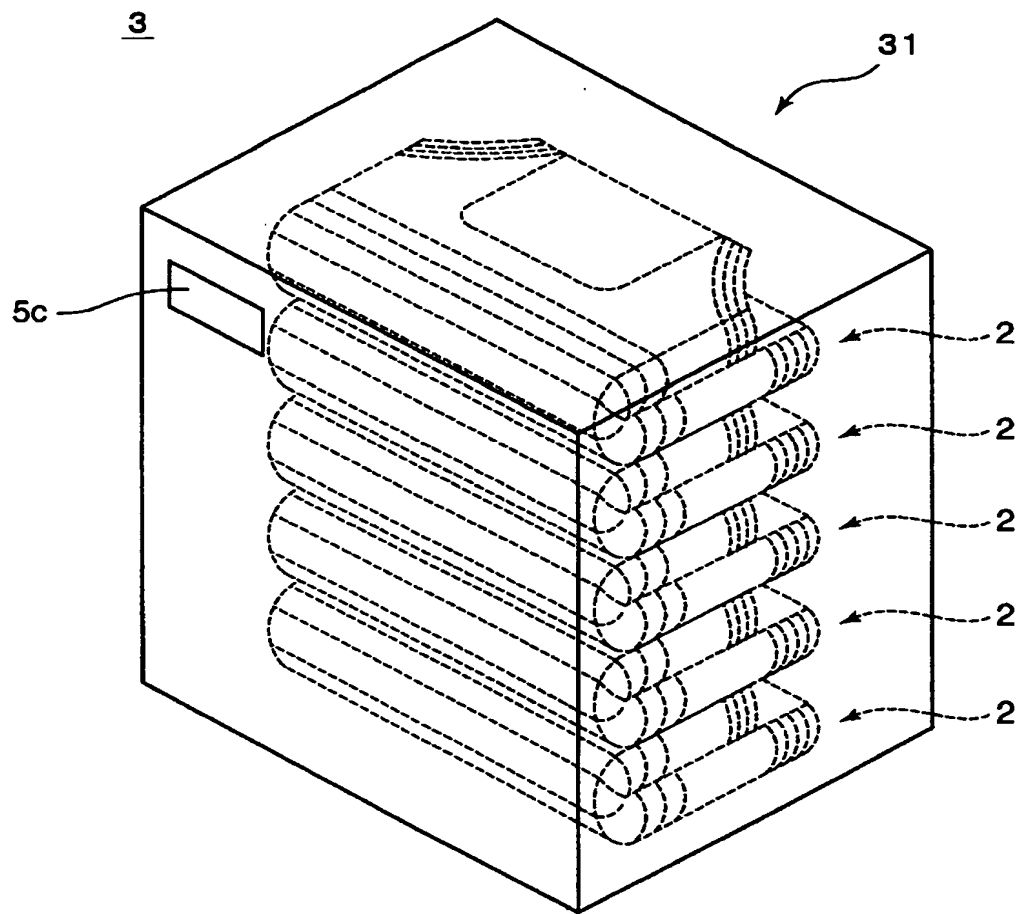


FIG. 4

4

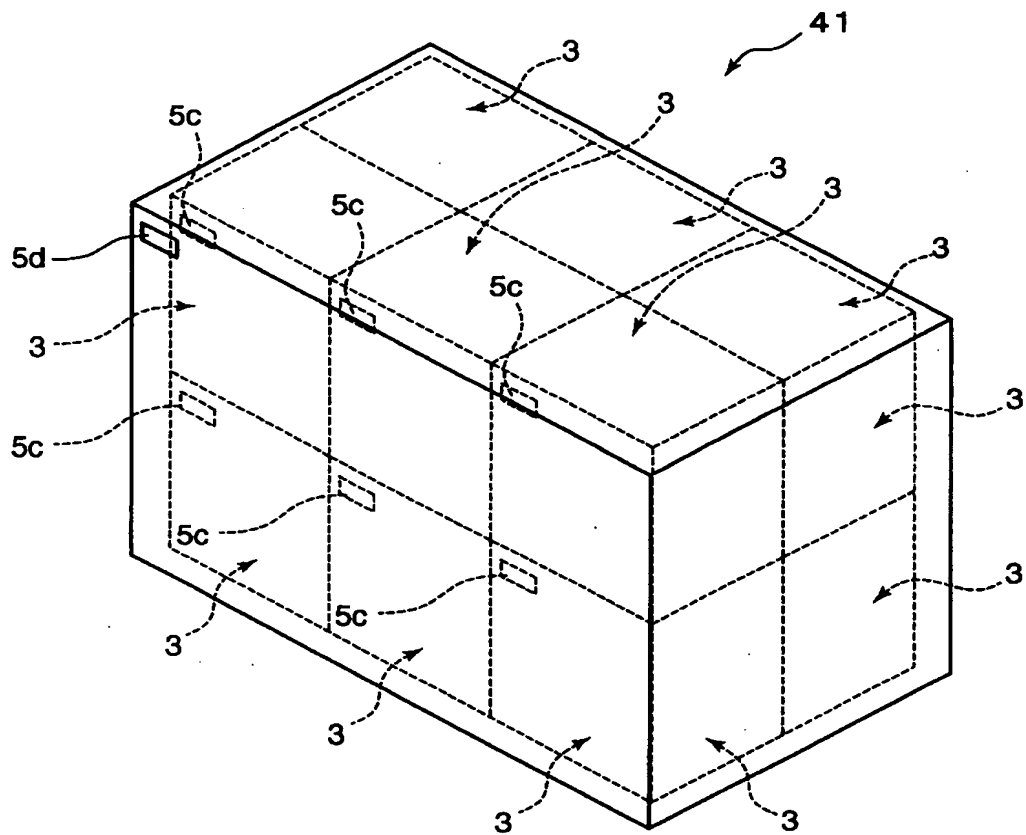


FIG. 5

710

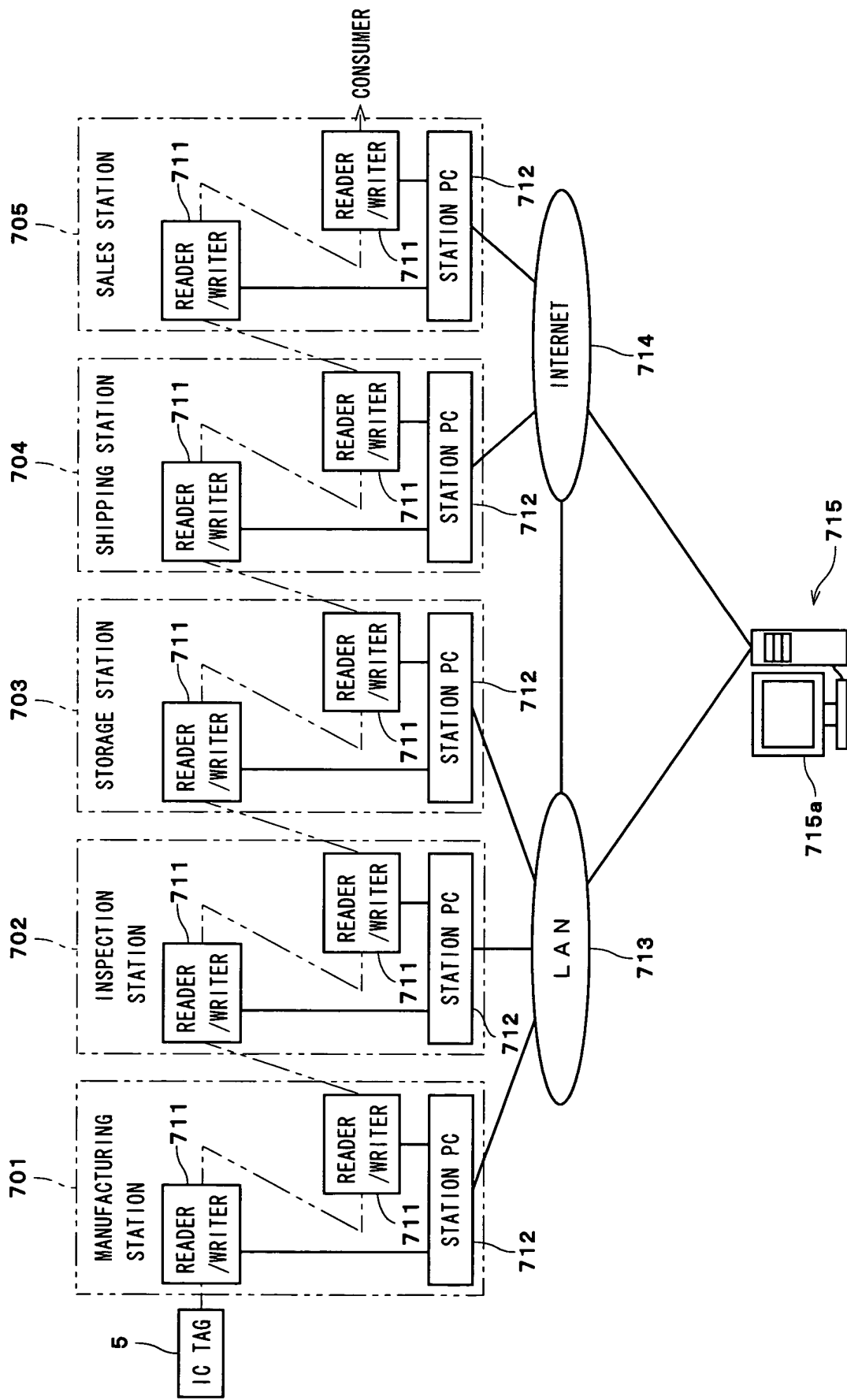


FIG. 6

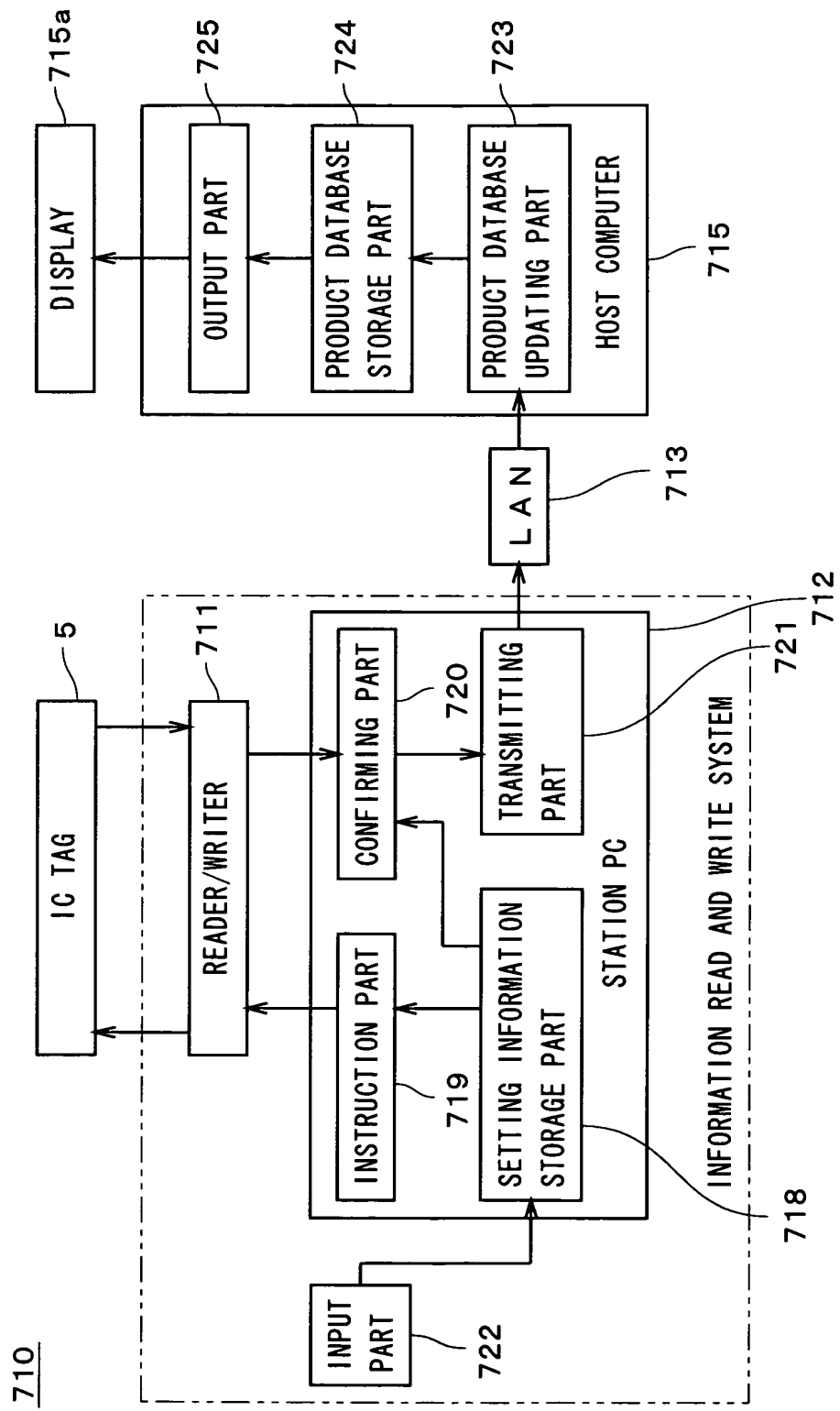


FIG. 7

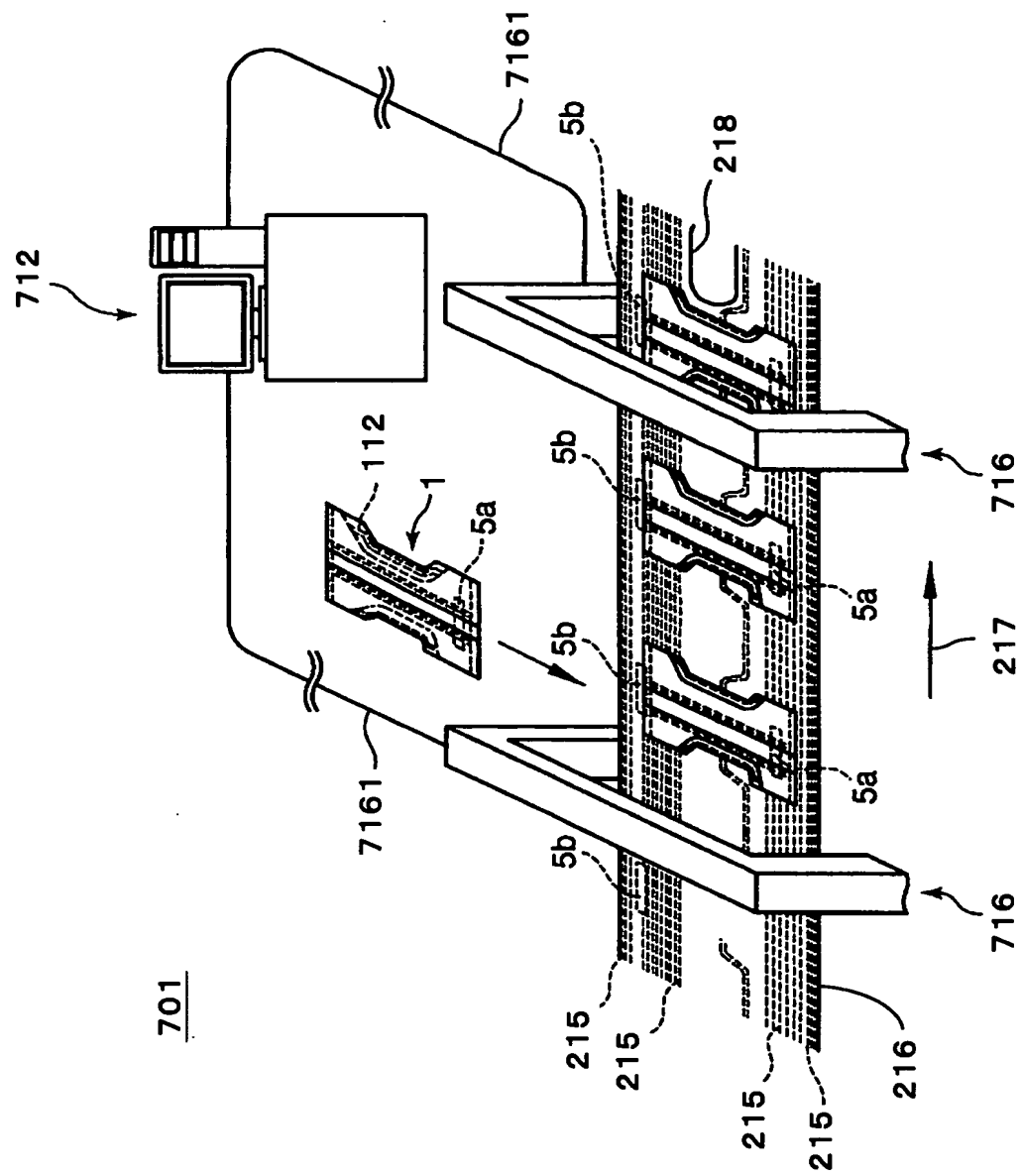


FIG. 8

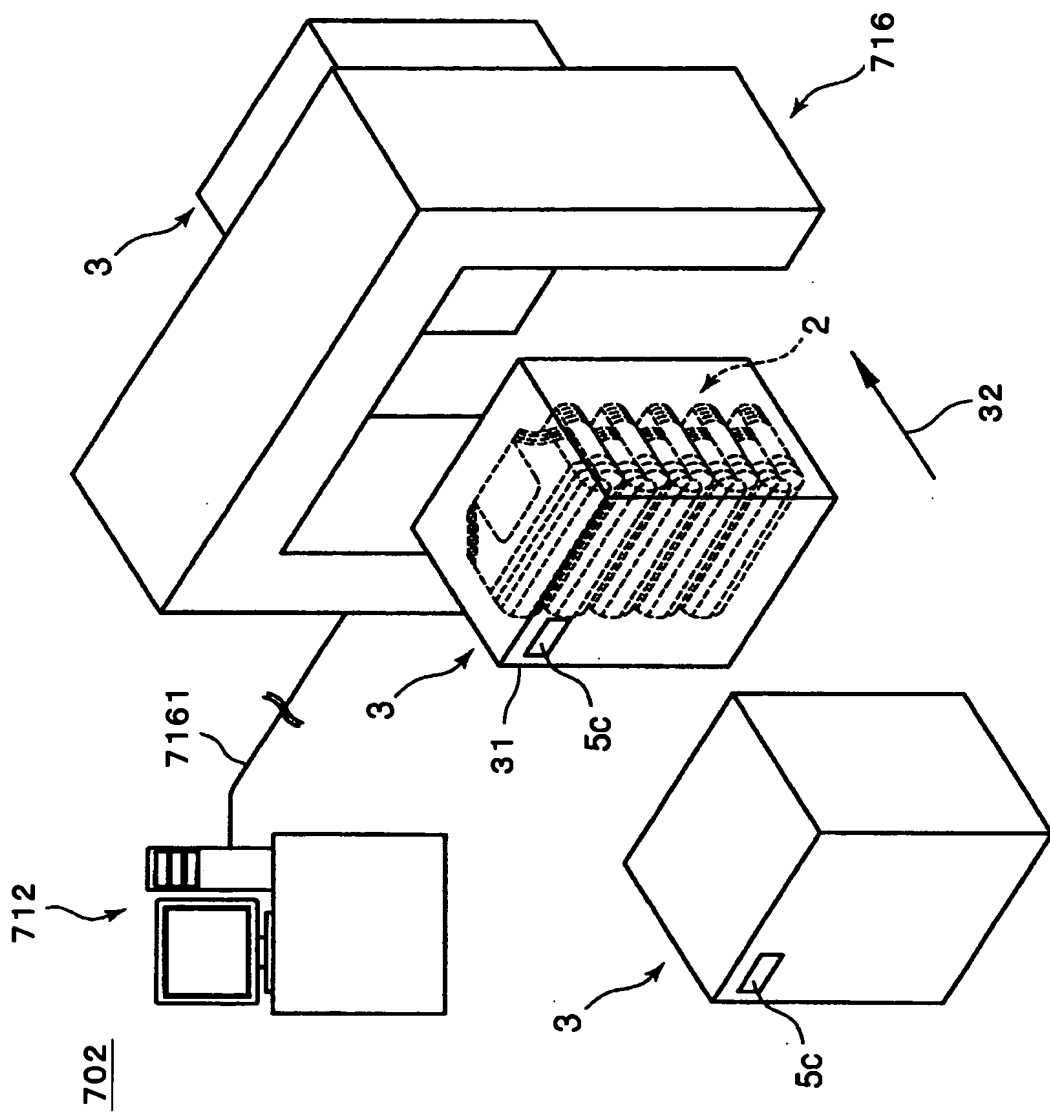


FIG. 9

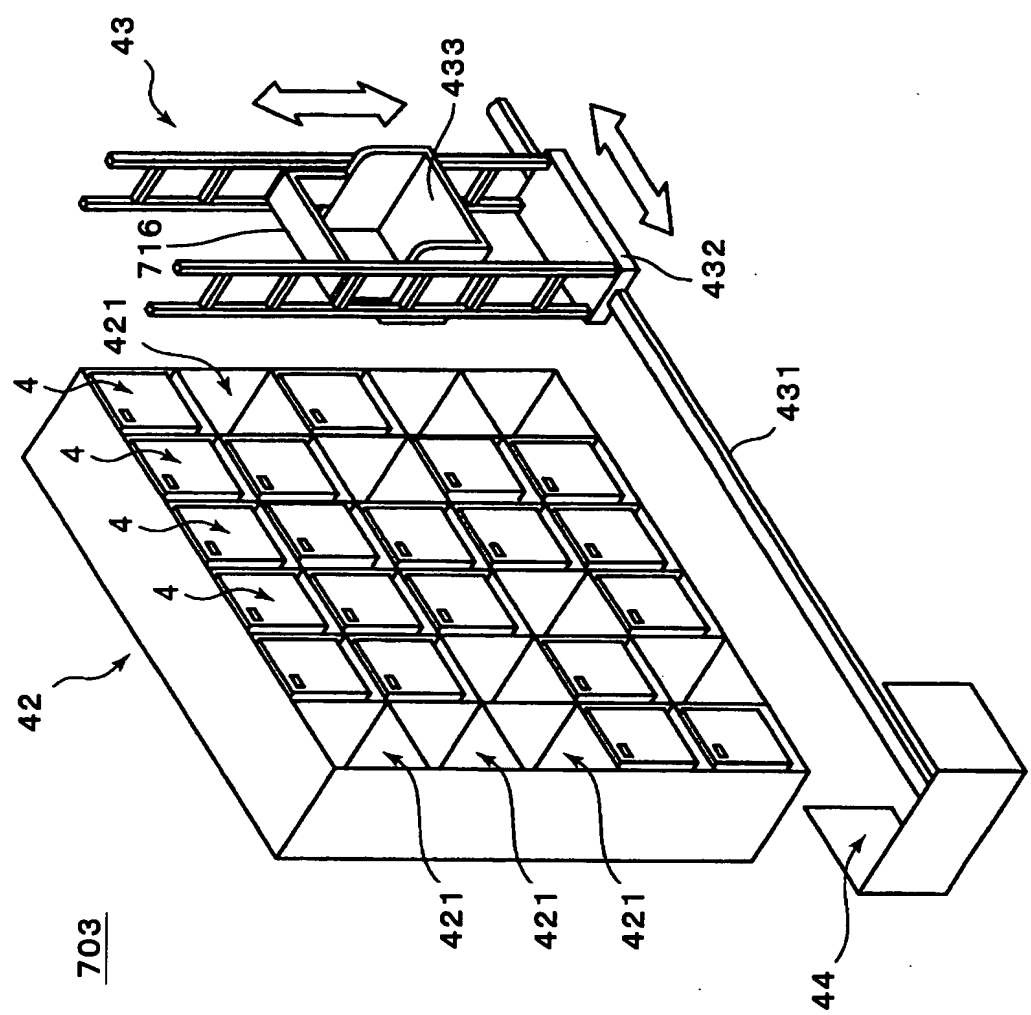




FIG. 10

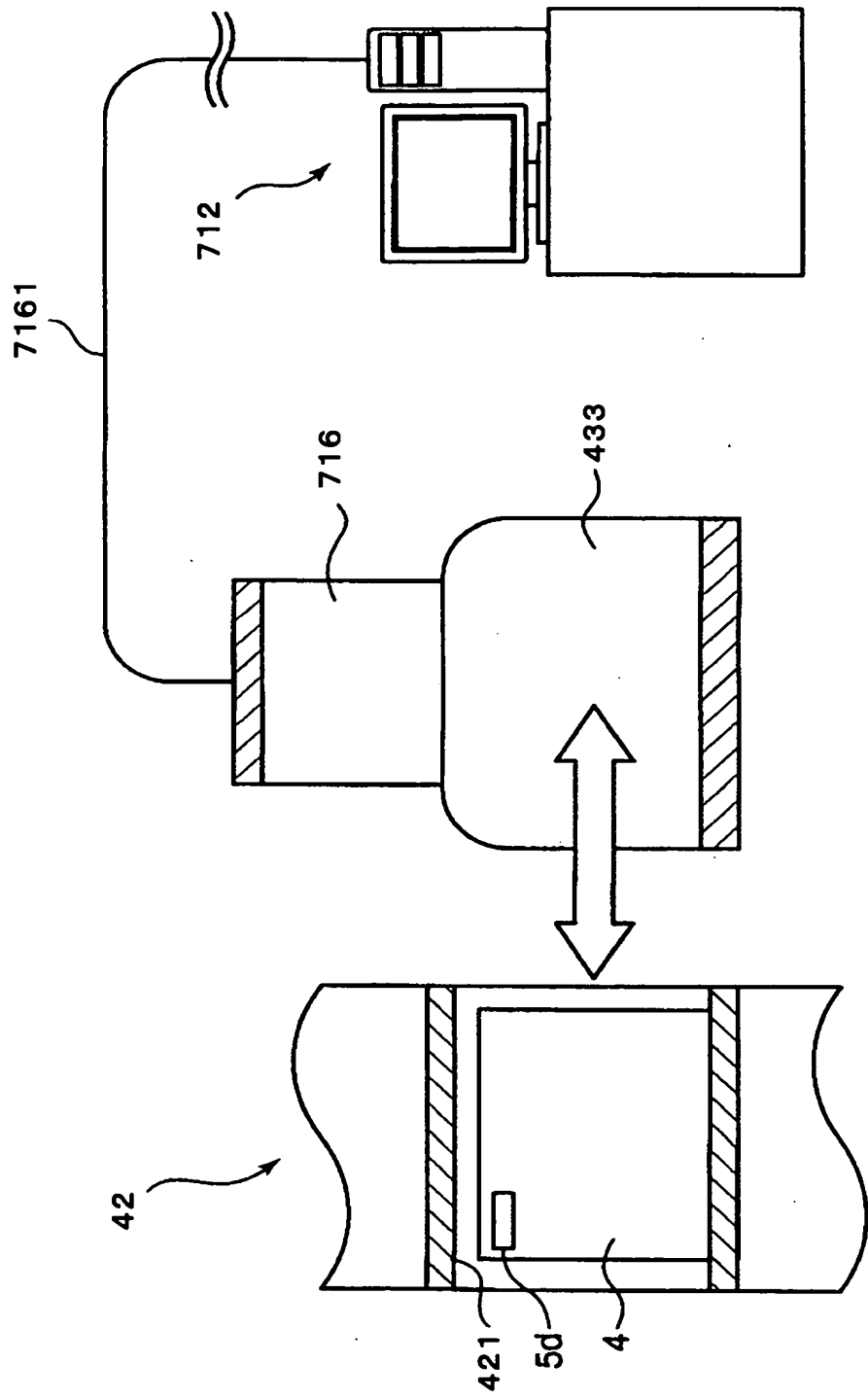


FIG. 11

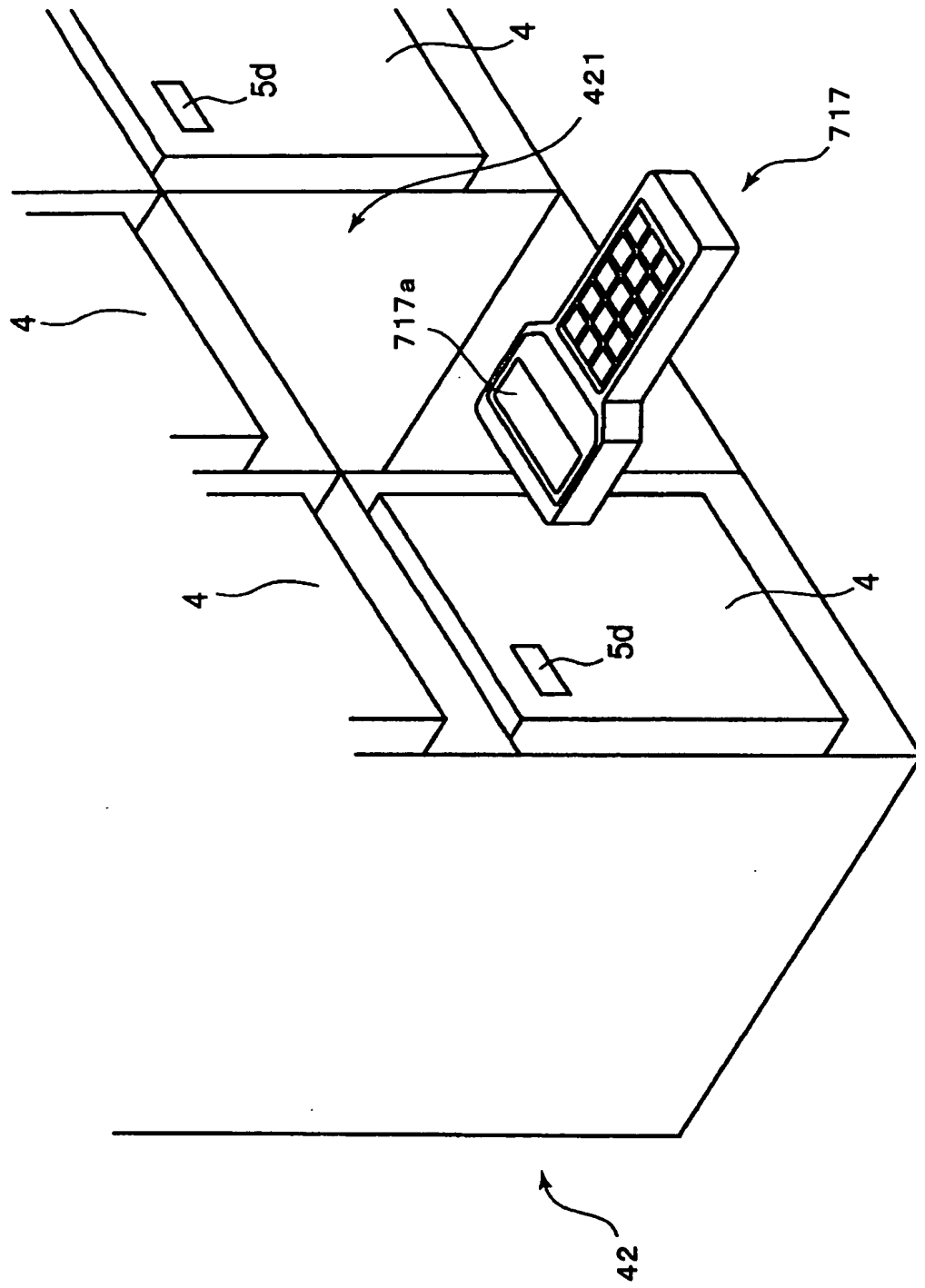


FIG. 12

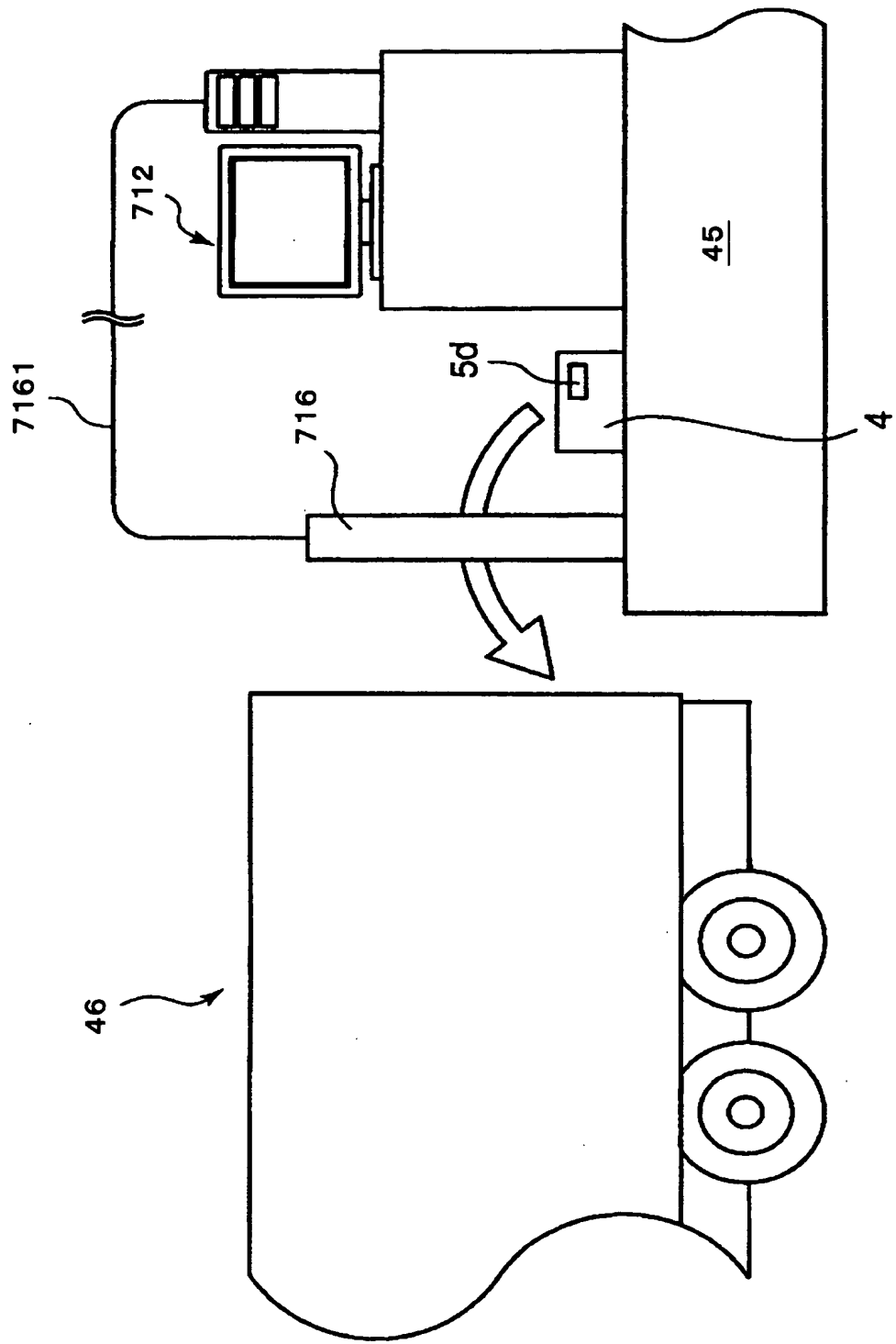


FIG. 13

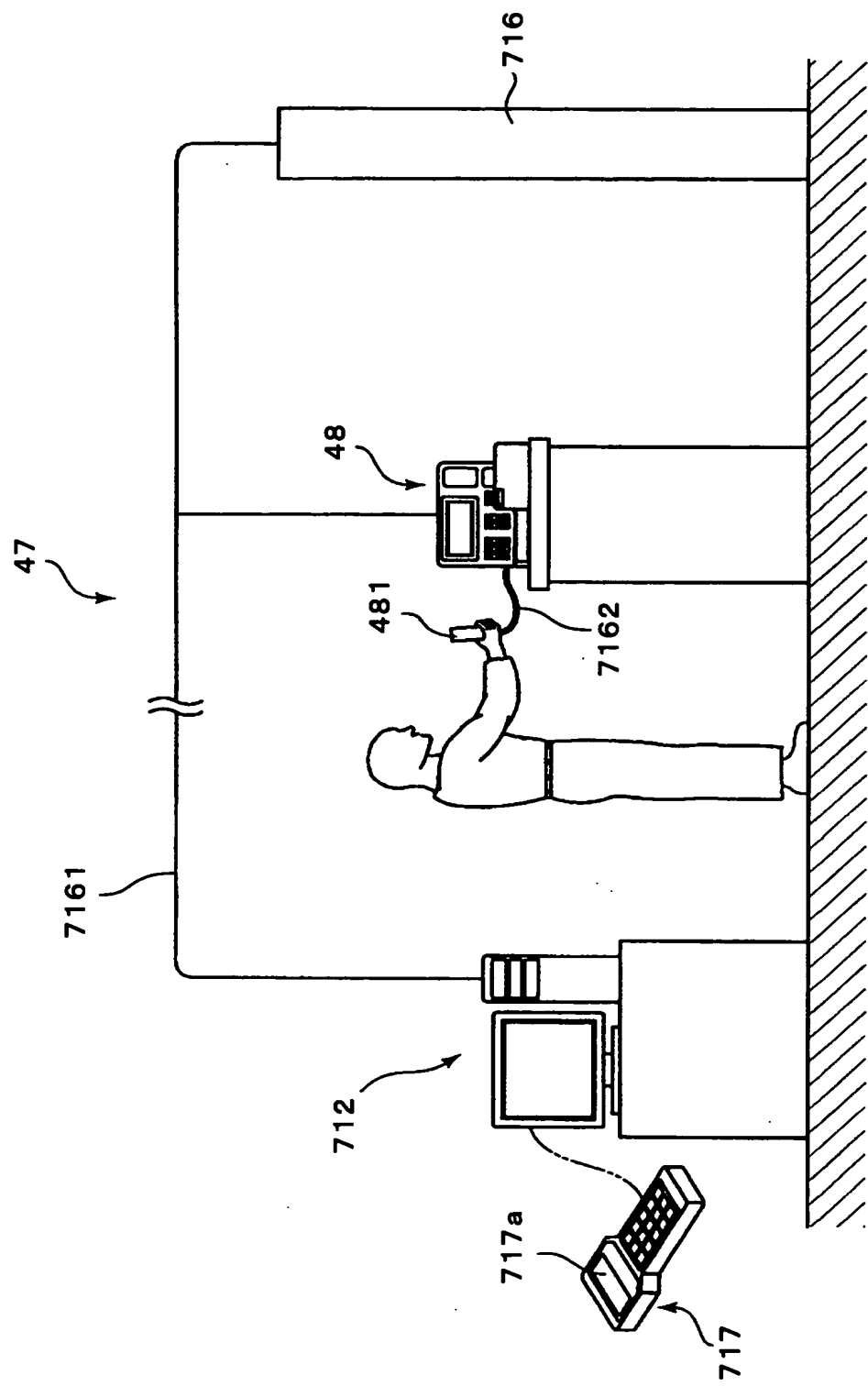


FIG. 14A

DIAPER SERIAL No.	SIZE	...	ABSORBENT CORE SERIAL No.	ADHESION STEP	LEG-HOLE FORMATION STEP	...	PACKAGE SERIAL No.	PACKAGING STEP
T000000001	M	...	K000000001	2004/5/13/13:29	2004/5/13/13:30	...	P000000001	2004/5/14/10:10

FIG. 14B

DIAPER SERIAL No.	...	PACKAGE INSPECTION STEP	PACKING STEP	PACKING BOX SERIAL No.	PACKING INSPECTION STEP
T000000001	...	2004/5/20/15:00	2004/5/21/10:10	B000000001	2004/5/22/13:10

*FIG. 14C*

DIAPER SERIAL No.	...	STORING STEP	RETRIEVING STEP
T00000001	...	2004/5/23/11:23	2004/5/30/14:50

*FIG. 14D*

DIAPER SERIAL No.	...	SHIPPING STEP	DESTINATION
T00000001	...	2004/6/07/10:12	KANAGAWA PREFECTURE

*FIG. 14E*

DIAPER SERIAL No.	...	PRODUCT CHECK STEP	DEALER NAME	SELLING STEP
T00000001	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31

FIG. 15A

PACKAGE SERIAL No.	...	PACKAGING STEP	PACKAGED CONTENT (DIAPER SERIAL No.)			
P00000001	...	2004/5/14/10:10	T00000001	T00000002	T00000003	T00000004 T00000005

*FIG. 15B*

PACKAGE SERIAL No.	...	PACKAGE INSPECTION STEP	PACKING BOX SERIAL No.	PACKING INSPECTION STEP
P00000001	...	2004/5/20/15:00	B00000001	2004/5/22/13:10

*FIG. 15C*

PACKAGE SERIAL No.	...	STORING STEP	RETRIEVING STEP
P00000001	...	2004/5/23/11:23	2004/5/30/14:50

*FIG. 15D*

PACKAGE SERIAL No.	...	SHIPPING STEP	DESTINATION
P00000001	...	2004/6/07/10:12	KANAGAWA PREFECTURE

*FIG. 15E*

PACKAGE SERIAL No.	...	PRODUCT CHECK STEP	DEALER NAME	SELLING STEP
P00000001	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31



FIG. 16A

PACKING BOX SERIAL No.	...	PACKING STEP	PACKED CONTENT (PACKAGE SERIAL No.)	PACKED CONTENT (DIAPER SERIAL No.)
B00000001	...	2004/5/21/10:10	P00000001 ~ P00000012	T00000001 ~ T00000060

*FIG. 16B*

PACKING BOX SERIAL No.	...	PACKING INSPECTION STEP
B00000001	...	2004/5/22/13:10

*FIG. 16C*

PACKING BOX SERIAL No.	...	STORING STEP	RETRIEVING STEP
B00000001	...	2004/5/23/11:23	2004/5/30/14:50

*FIG. 16D*

PACKING BOX SERIAL No.	...	SHIPPING STEP	DESTINATION
B00000001	...	2004/6/07/10:12	KANAGAWA PREFECTURE

*FIG. 16E*

PACKING BOX SERIAL No.	...	PRODUCT CHECK STEP	DEALER NAME
B00000001	...	2004/6/08/13:42	... DRUG, ... SHOP

FIG. 17A

91

DIAPER SERIAL No.	SIZE	...	ABSORBENT CORE SERIAL No.	ADHESION STEP	LEG-HOLE FORMATION STEP	...	PACKAGE SERIAL No.	PACKAGING STEP
T00000001	M	...	K00000001	2004/5/13/13:29	2004/5/13/13:30	...	P00000001	2004/5/14/10:10
T00000002	M	...	K00000002	2004/5/13/13:29	2004/5/13/13:30	...	P00000001	2004/5/14/10:10
T00000003	M	...	K00000003	2004/5/13/13:30	2004/5/13/13:30	...	P00000001	2004/5/14/10:10
T00000004	M	...	K00000004	2004/5/13/13:30	2004/5/13/13:31	...	P00000001	2004/5/14/10:10
T00000005	M	...	K00000005	2004/5/13/13:31	2004/5/13/13:31	...	P00000001	2004/5/14/10:10
T00000006	M	...	K00000006	2004/5/13/13:32	2004/5/13/13:32	...	P00000002	2004/5/14/10:12
T00000007	M	...	K00000007	2004/5/13/13:32	2004/5/13/13:32	...	P00000002	2004/5/14/10:12
T00000008	M	...	K00000008	2004/5/13/13:32	2004/5/13/13:33	...	P00000002	2004/5/14/10:12
T00000009	M	...	K00000009	2004/5/13/13:33	2004/5/13/13:33	...	P00000002	2004/5/14/10:12
T00000010	M	...	K00000010	2004/5/13/13:33	2004/5/13/13:34	...	P00000002	2004/5/14/10:12
.	.	...	.	.	.	...	.	.
.	.	...	.	.	.	...	.	.
.	.	...	.	.	.	...	.	.

FIG. 17B

91

DIAPER SERIAL No.	...	PACKAGE INSPECTION STEP	PACKING STEP	PACKING BOX SERIAL No.	PACKING INSPECTION STEP
T00000001	...	2004/5/20/15:00	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000002	...	2004/5/20/15:00	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000003	...	2004/5/20/15:00	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000004	...	2004/5/20/15:00	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000005	...	2004/5/20/15:00	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000006	...	2004/5/20/15:02	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000007	...	2004/5/20/15:02	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000008	...	2004/5/20/15:02	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000009	...	2004/5/20/15:02	2004/5/21/10:10	B00000001	2004/5/22/13:10
T00000010	...	2004/5/20/15:02	2004/5/21/10:10	B00000001	2004/5/22/13:10
.	...	.	.	.	.
.	...	.	.	.	.
.	...	.	.	.	.

FIG. 17C

91

DIAPER SERIAL No.	...	STORING STEP	RETRIEVING STEP
T00000001	...	2004/5/23/11:23	2004/5/30/14:50
T00000002	...	2004/5/23/11:23	2004/5/30/14:50
T00000003	...	2004/5/23/11:23	2004/5/30/14:50
T00000004	...	2004/5/23/11:23	2004/5/30/14:50
T00000005	...	2004/5/23/11:23	2004/5/30/14:50
T00000006	...	2004/5/23/11:23	2004/5/30/14:50
T00000007	...	2004/5/23/11:23	2004/5/30/14:50
T00000008	...	2004/5/23/11:23	2004/5/30/14:50
T00000009	...	2004/5/23/11:23	2004/5/30/14:50
T00000010	...	2004/5/23/11:23	2004/5/30/14:50
.	...	.	.
.	...	.	.
.	...	.	.

FIG. 17D

91

DIAPER SERIAL No.	...	SHIPPING STEP	DESTINATION
T00000001	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000002	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000003	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000004	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000005	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000006	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000007	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000008	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000009	...	2004/6/07/10:12	KANAGAWA PREFECTURE
T00000010	...	2004/6/07/10:12	KANAGAWA PREFECTURE
.	...	.	.
.	...	.	.
.	...	.	.

FIG. 17E

91

DIAPER SERIAL No.	...	PRODUCT CHECK STEP	DEALER NAME	SELLING STEP
T00000001	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000002	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000003	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000004	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000005	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000006	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000007	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000008	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000009	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
T00000010	...	2004/6/08/13:42	... DRUG, ... SHOP	2004/6/15/10:31
.	...	.	.	.
.	...	.	.	.
.	...	.	.	.

FIG. 18

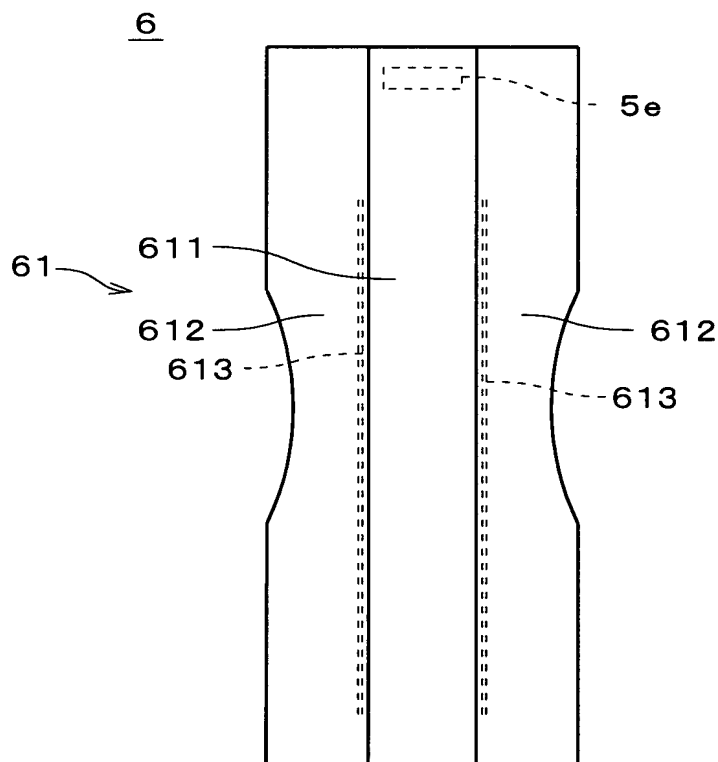


FIG. 19

910

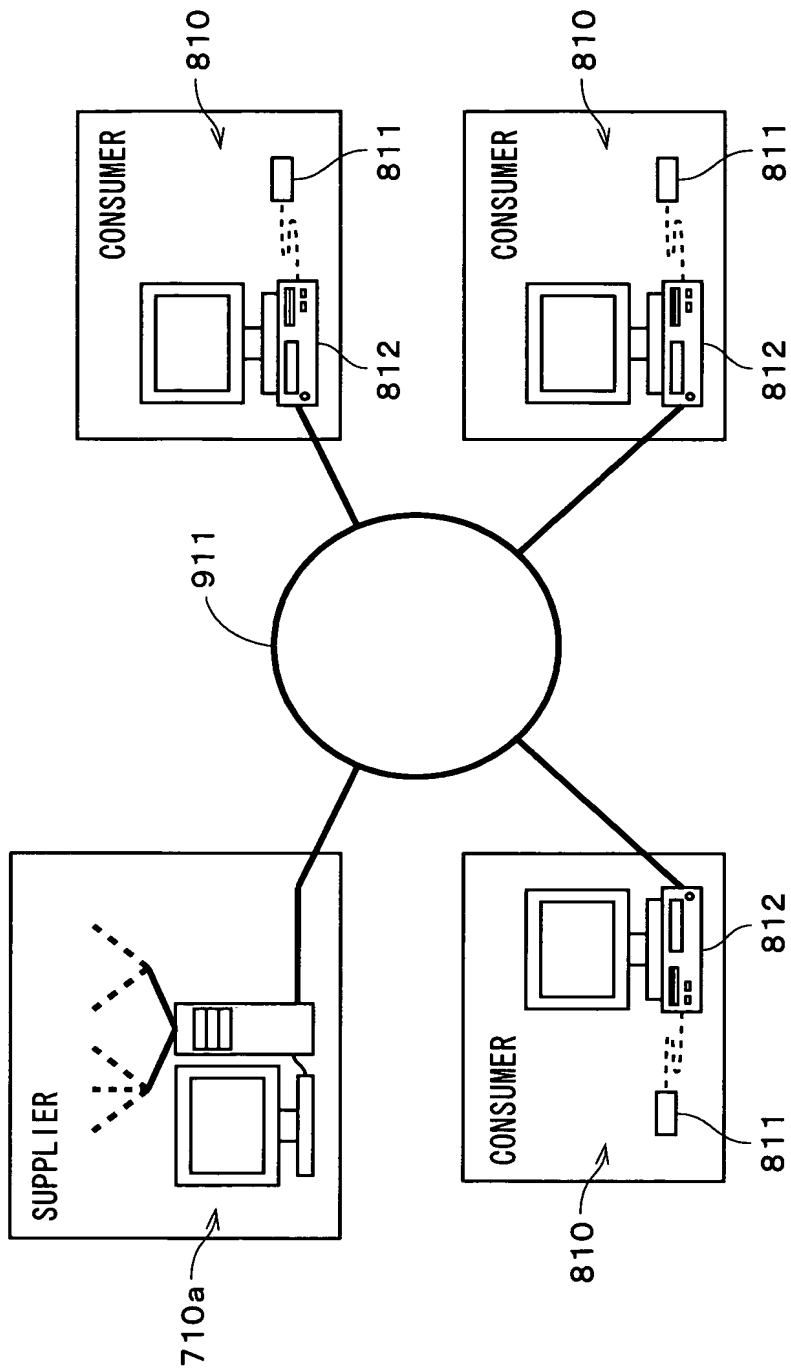


FIG. 20

710a

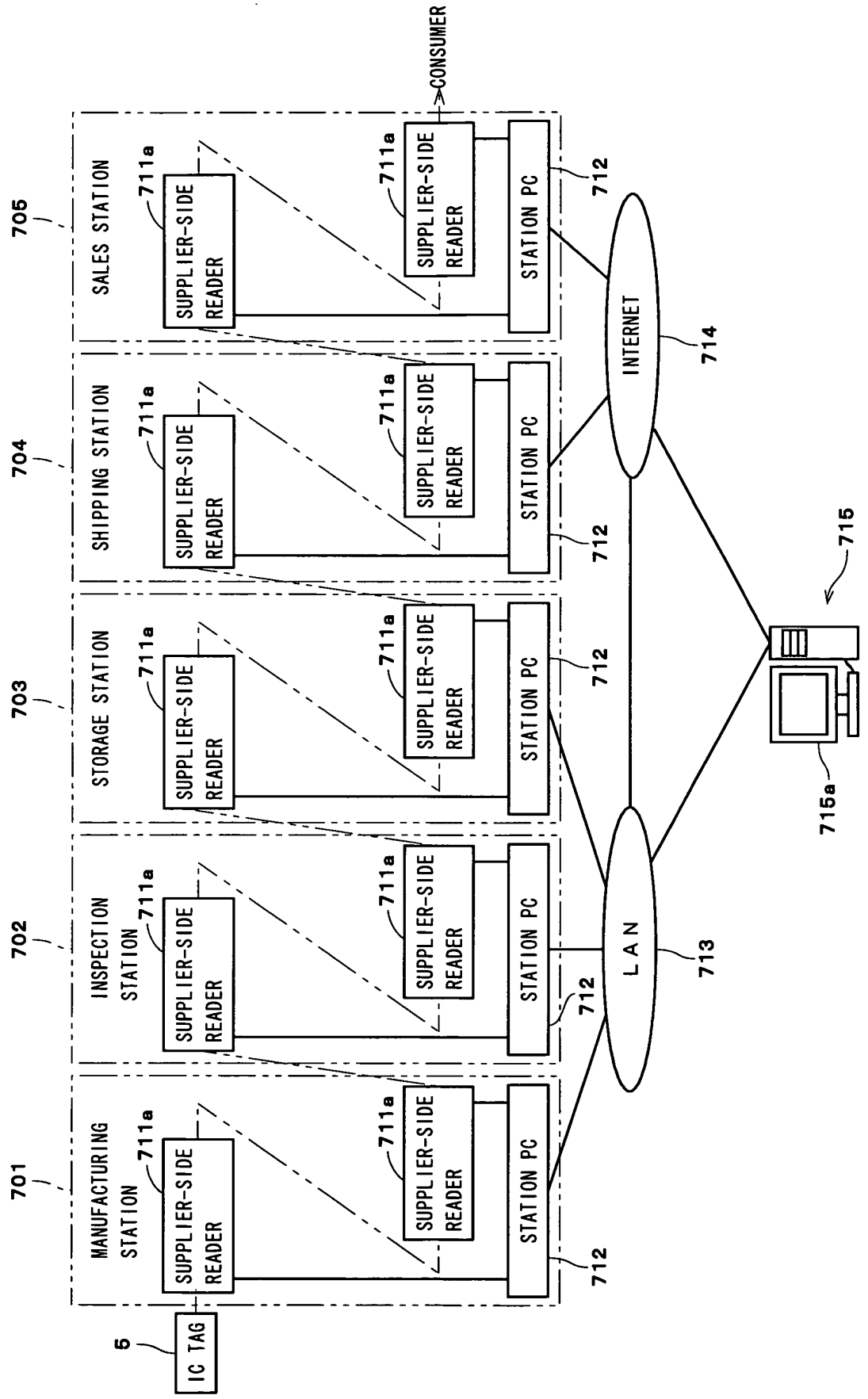




FIG. 21

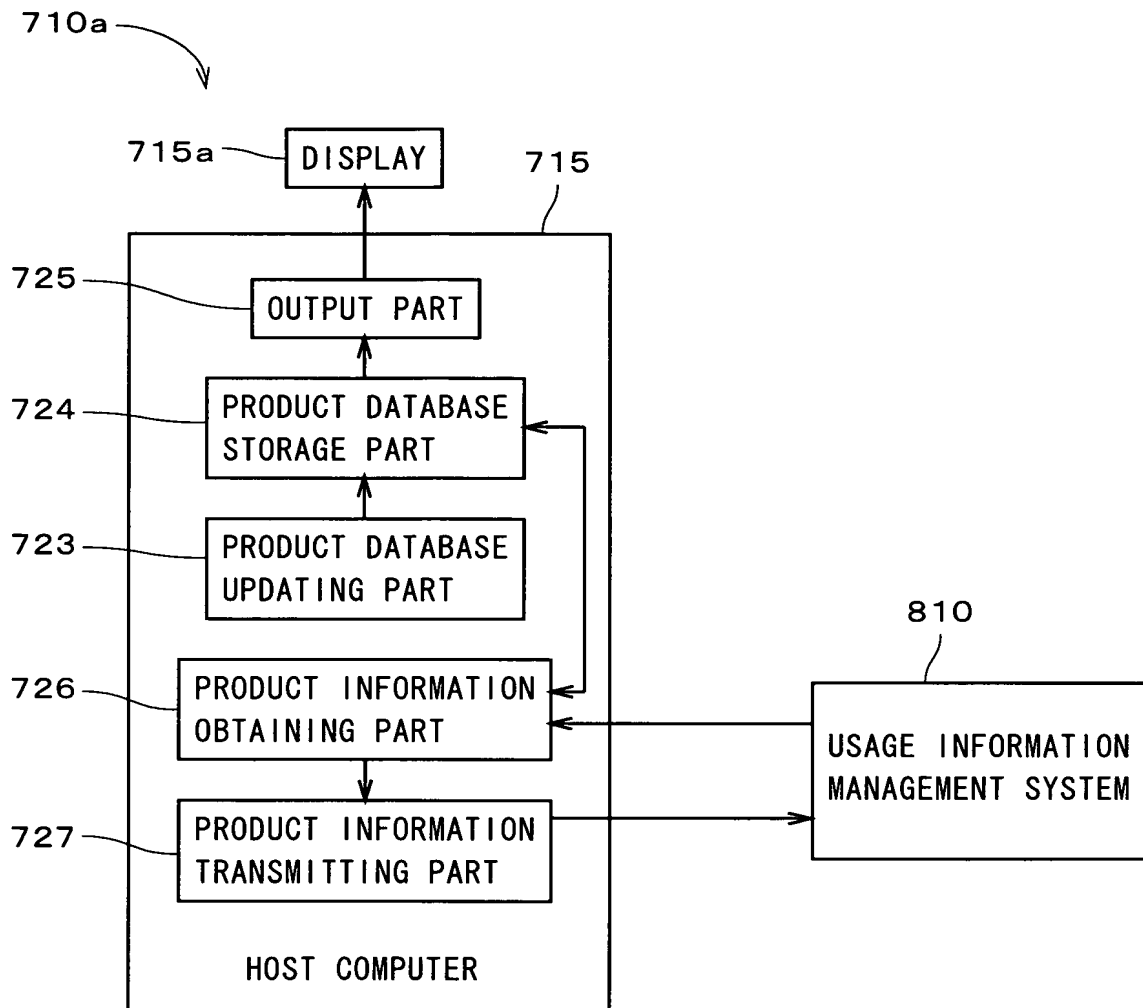
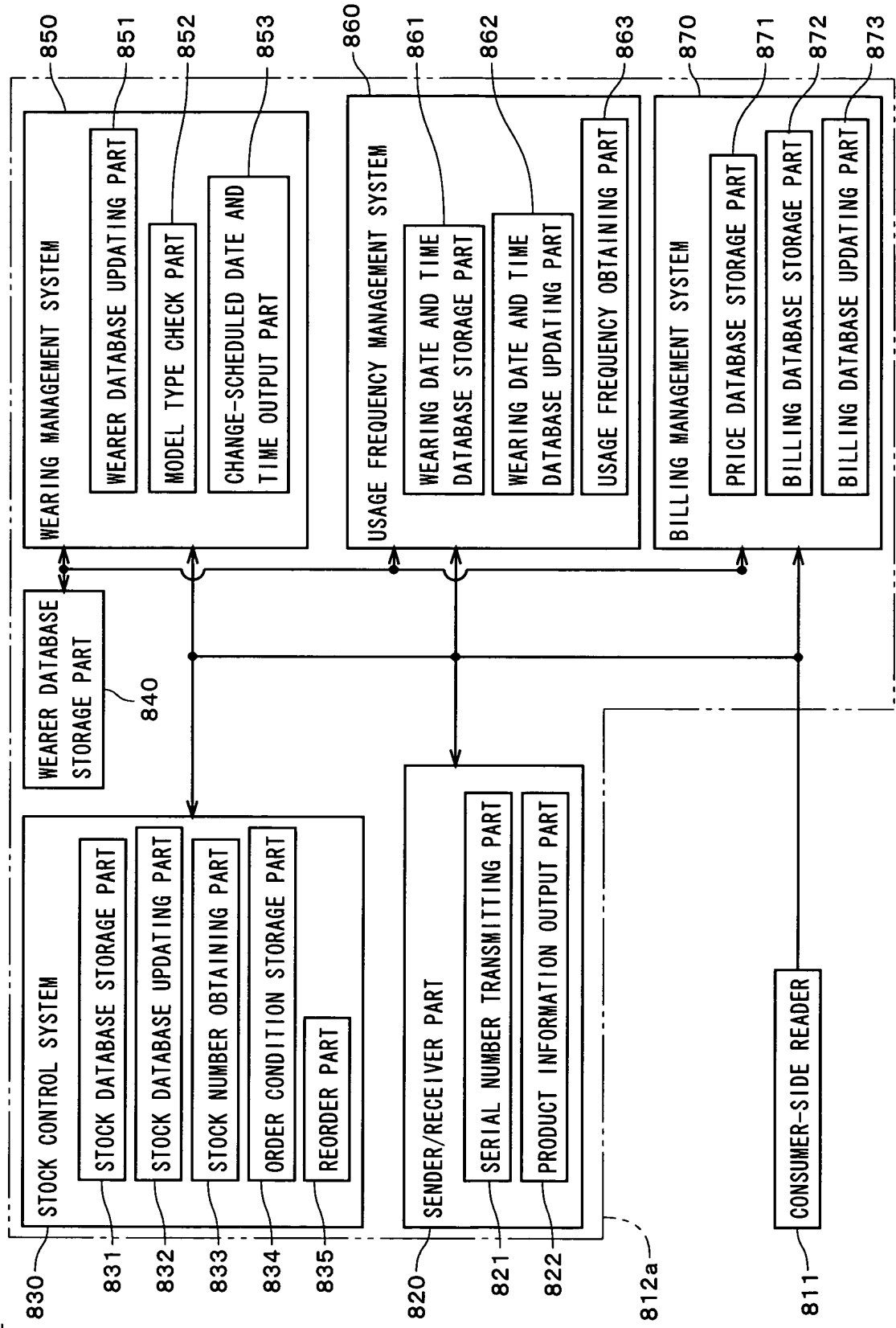


FIG. 22

810



*FIG. 23*

92

DIAPER PRODUCT SERIAL No.	PRODUCT MODEL TYPE	STATE OF USAGE
0 0 1 2 3	D M 0 0 1	USED
0 0 1 2 4	D M 0 0 1	UNUSED
0 0 1 2 5	D F 0 0 2	UNUSED
.	.	.
.	.	.
.	.	.
.	.	.
.	.	.

FIG. 24

WEARER IDENTIFICATION NUMBER	DIAPER MODEL TYPE	DIAPER LATEST WEARING DATE AND TIME	DIAPER CHANGE INTERVAL	PAD MODEL TYPE	PAD LATEST WEARING DATE AND TIME	PAD CHANGE INTERVAL
P 0 0 0 1	D M 0 0 1	2005/5/1 / 7:00	12 HOURS	P S 0 0 1	2005/5/1 / 6:55	2 HOURS
P 0 0 0 2	D M 0 0 1	2005/5/1 / 7:10	12 HOURS	P L 0 0 1	2005/5/1 / 7:05	3 HOURS
P 0 0 0 3	D F 0 0 2	2005/5/1 / 7:20	12 HOURS	P L 0 0 2	2005/5/1 / 7:15	3 HOURS
.	.	.	.	.	.	.
.	.	.	.	.	.	.
.	.	.	.	.	.	.
.	.	.	.	.	.	.
.	.	.	.	.	.	.

*FIG. 25*

94

WEARER IDENTIFICATION NUMBER	PRODUCT MODEL TYPE	WEARING DATE AND TIME
P 0 0 0 1	P S 0 0 1	2005/5/1/ 6:55
P 0 0 0 1	D M 0 0 1	2005/5/1/ 7:00
P 0 0 0 1	P S 0 0 1	2005/5/1/ 8:55
P 0 0 0 1	P S 0 0 1	2005/5/1/10:55
P 0 0 0 1	P S 0 0 1	2005/5/1/12:55
P 0 0 0 1	P S 0 0 1	2005/5/1/14:55
P 0 0 0 1	P S 0 0 1	2005/5/1/16:55
P 0 0 0 1	P S 0 0 1	2005/5/1/18:55
P 0 0 0 1	D M 0 0 1	2005/5/1/19:00
P 0 0 0 2	P L 0 0 1	2005/5/1/ 7:05
P 0 0 0 2	D M 0 0 1	2005/5/1/ 7:10
P 0 0 0 2	P L 0 0 1	2005/5/1/10:05
P 0 0 0 2	P L 0 0 1	2005/5/1/13:05
.	.	.
.	.	.
.	.	.
.	.	.

FIG. 26

95

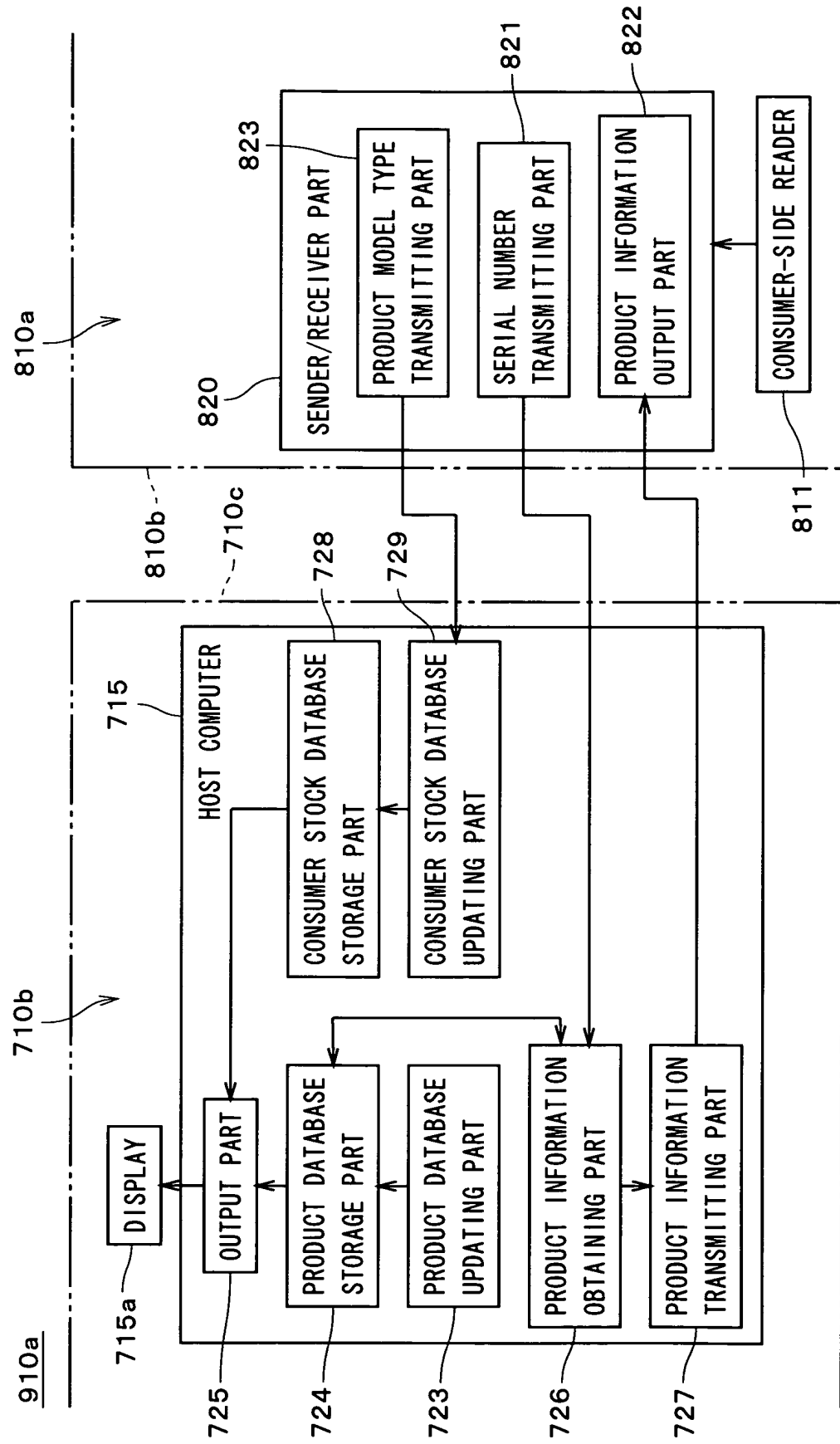
PRODUCT MODEL TYPE	PRICE
D M O O 1	120 YEN
D M O O 2	150 YEN
D F O O 1	120 YEN
D F O O 2	150 YEN
P S O O 1	12 YEN
P S O O 2	15 YEN
P L O O 1	20 YEN
P L O O 2	30 YEN
.	.
.	.
.	.
.	.
.	.

FIG. 27

96

WEARER IDENTIFICATION NUMBER	SELF-PAY RATIO	BILLING AMOUNT
P O O O 1	1 0 %	32 YEN
P O O O 2	1 0 %	34 YEN
P O O O 3	1 0 0 %	510 YEN
.	.	.
.	.	.
.	.	.
.	.	.
.	.	.

FIG. 28



*FIG. 29*

97

FACILITY IDENTIFICATION NUMBER	PRODUCT MODEL TYPE	STOCK NUMBER
H 0 0 1	D M 0 0 1	1 0 0
H 0 0 1	D M 0 0 2	1 5 0
⋮	⋮	⋮
H 0 0 1	P S 0 0 1	3 0 0
H 0 0 1	P S 0 0 2	5 0 0
⋮	⋮	⋮
H 0 0 2	D M 0 0 1	5 0
H 0 0 2	D F 0 0 1	3 0
⋮	⋮	⋮